

Allstates Coatings Co.® PRODUCT INFORMATION

P.O. Box 1633 ● 100 Lee Street ● Gladewater, TX 75647
903-845-6436 ● 1-800-358-3020 ● Fax: 903-845-5626

ALT - 653 Trowel Flex-Crac™

www.allstatescoatings.com

MANUFACTURERS OF PAINT & COATINGS

ALT - 653 Trowel Flex-Crac™

Mastic Patch-Trowel Crack Sealer (Exterior Use Only)

USER friendly, complies with all V.O.C. emissions and E.P.A. standards.

GENERAL: Trowel Flex-Crac™ (Mastic Patch-Trowel Crack Sealer) is a blend of an asphalt emulsion, mineral filler, ground rubber and plasticizers designed for heavy duty repairs and sealing cracks in excess of 1/2" in width in asphalt surfaces. It is ready to use in roadways, parking lots, athletic courts, driveways, playgrounds and walkways.

SURFACE

PREPARATION: Surface must be dry and free from all loose material, dirt and dust.

APPLICATION: Mix well before using. Use as is. It is always advisable to use tack coat (1 part SS1H and 4 parts of water) for filling cracks, shallow areas or when repairing bird baths.

For Filling Cracks: Fill cracks. Before it sets up, scrape excess from surface (use V-shape rubber squeegee).

For Filling Bird Baths: Should be filled with lifts of 1/4" in depth maximum and allowed to harden before any type of seal coating application.

Trowel Flex-Crac™ will set under good conditions in several hours, depending on weather and filler thickness.

COVERAGE

PER GALLON: Indefinite. For estimation purpose - up to 80 linear feet of 1/2" X 1/2" depth cracks. Up to 20 ft.² for patching bird baths 1/4" in depth.

CAUTION: **KEEP FROM FREEZING.** Do not use when rain is forecast, when surface is wet or when temperature is below 50°F. Wash tools in water. Use a paint thinner if material has dried. Do not store in direct sunlight or where temperatures exceed 100°F. Container should be closed when not in use. Keep out of the reach of children.

PACKAGING: 5 gallon and 55 gallon drums.

Material Specifications:

Requirements:

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|---|---------------|
| Weight per Gallon @ 77°F, ASTM D 1010 | 10.80 -11.30 |
| Nonvolatile %, ASTM D2939 | 66.00 – 70.00 |
| Viscosity @ 77°F, ASTM D562 (Kreb's Stormer Unit) | 125 min. |
| Penetration (0.1 mm), ASTM D 5 | Pass |
| Std. Spec. for Emulsified Asphalt | |
| AASHTO Designation M140 – 70 | meets spec. |
| ASTM Designation D977 – 73 & D244 | meets spec. |
| Flammability | non-flammable |